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# The Role of 3D-Technologies in Humanoid Robotics

## A Systematic Review for 3D-Printing in Modern Social Robots

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**Abstract.** The novelty of Three Dimensional (3D) technologies for modeling and printing robotics parts are increasingly popular. In order to use 3D technologies in designing modern social humanoid robots and to draw convincing concluding remarks for other researchers' references, we need to critically incorporate various latest works available in the field of 3D printing and humanoid robotics. The basic principle behind 3D-printing is that it permits the creation of complex artefacts in the simplest possible way. Thus, the aim of this study is to critically evaluate the role of 3D-technologies for developing modern social robots in humanoid robotics. The research methodology is systematic review the relevant literatures on Web of Science and Scopus. Two large literature databases were screened to get the latest 3D print research and applications in modern social robots. As a result, 61 articles were analyzed, discussed and reviewed. We investigated and compared the use of 3D printing for various purposes such as humanoid robots, social robot models, hybrid robot projects and social robot auxiliaries. The finding leads to the design principles that contribute to the home-built 3D printed humanoid robot by adding all the dimensions together, following the principles of social robotics. Future research will revolve around these definitions for the applied role of 3D technology in modern social robotics and to develop a low-cost proto-type of 3D printed humanoid robot, which will be reported in another paper.

**Keywords:** 3D Printing low cost, 3D Printing low cost robot, 3D Printing robot, 3D Printing Efficient robot, Robot Hospitality, Social Robotics.

## 1 Introduction

### 1.1 The definition & characteristics of 3D-printing in modern social robots

The basic concept behind 3D-printing is that it helps in developing complex things in simplest ways as possible. For using 3D-printing in modern social robots, we have to combine different researches that are currently available in the field of humanoid robotics to reach at a proper conclusion. We adopted various research strategies in

terms of search, study selection and quality assessment. We discussed the history of the use of 3D-printing in modern social robots and the taxonomy for humanoid robotics through the lens of 3D-printing i.e., literature review summary for 3D-printing & humanoid robots from 3 studies, 3D-printing & social robot models from 16 studies, 3D-printing & hybrid robot projects from 6 studies and 3D-printing social robot auxiliaries from 36 studies. In total, we have critically analyzed 61 articles to reach proper convincing conclusions and recommendations that can provide helpful references to other robotics researchers and practitioners in building modern social robots with 3D technologies.

## 1.2 Research Methodology

Two major literature databases, Web of Science and Scopus were selected for screening literatures of 3D printing in modern social robots. Each index term was searched over both databases using the flow of research methodology represented in below Figure 1. First, we have searched the respective index term aligned with the objective, i.e. to evaluate the role of available 3D-technologies for developing modern social robots in humanoid robotics. After that we have excluded total results with less relevance databases/disciplines, less relevance document types and finally results are sorted out by relevance for further analysis and inclusion.



**Fig. 1.** Flow Diagram of the Research Methodology.

### . Search Technique

We searched the literature using Scopus and Web of Science databases/disciplines. A combination of relevant index terms was used to collect articles. Our search involves relevant printing till Jan., 2020. Above Figure 1, represents our total strategy of search and for reference organization, we used Mendeley developed by Elsevier.

### . Research Criteria

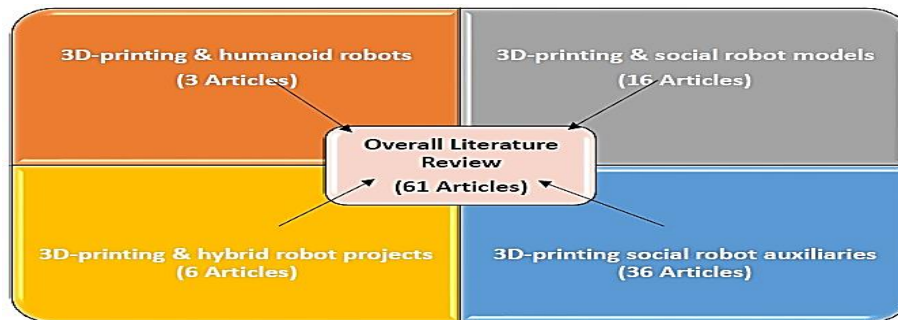
Less relevance databases/disciplines were removed then, the name and extract of all publication were taken into consideration to get the desired criteria for incorporation. The criteria for incorporation are:

- *Articles: less relevance document types were excluded from the review, i.e., only articles are considered.*
- *Materiality: papers need to show primarily on the basis of search of index term that evaluates the importance accordingly.*
- *Communication: papers that are written or converted in English medium are considered for review.*

Where the results of the reviewed articles conflicted, rational for exclusion/inclusion was considered and for the justification of the materiality of article's, research methods and opening statements of paper's was evaluated. For all the included articles agreement on acceptability was attained. Using the corresponding inclusion criteria, included articles undergo a full text evaluation and for relevance cited reference in the review was also assessed.

### . Standard evaluation

Above Figure 1 shows the flow of research methodology that we have used to reach at relevant conclusions which also acts as a basis for quality evaluation. First, we started by searching the relevant index terms that aligns with the research problem. After that we have excluded the less relevance databases/disciplines and document types from the total results to get proper study base. Finally, we consolidated the papers by relevance for further analysis and inclusion based on the study criteria defined above. Figure 2 depicts the overview of taxonomy of the systematic review.



**Fig. 2.** The Taxonomy of the Systematic Literature Review.

## 2 The history of the use of 3D-printing in modern social robots

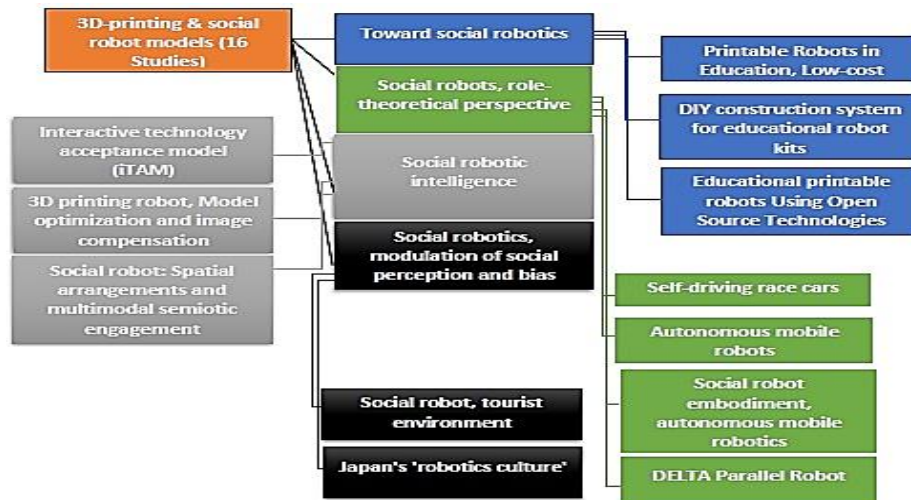
### 2.1 3D-printing & humanoid robots



**Fig. 3.** Synopsis of the literature review for 3D-printing & humanoid robots from 3 studies.

In building a person i.e., human like robot, personhood criteria or thresholds that robotic agents must possess should be considered (Barresi, 2019). There is also a robot known as Reachy which assist in the study, design and evaluation of novel control mechanisms and interfaces on a human robot (Mick et al., 2019). All these foster a critical theoretical ethical approach to social robotics "synthetic ethics" which aimed at motivating people to use social robots for two main purposes i.e., self-knowledge and moral growth (Damiano and Dumouchel, 2018).

### 2.2 3D-printing & social robot models

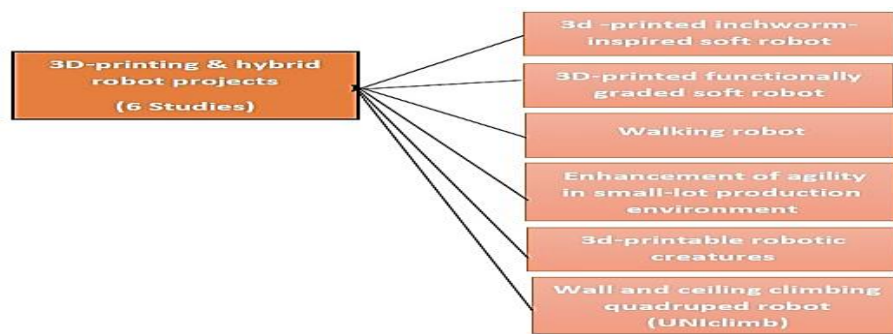


**Fig. 4.** Synopsis of the literature review for 3D-printing & social robot models from 16 studies.

Wider availability of 3D printing has allowed small printable robots i.e., print bots to be directly integrated into the engineering courses. Print bots can be used in many ways to build lifelong learning skills, improve communication and promote coopera-

tion and teamwork (Armesto, Fuentes-Durá and Perry, 2016). There are technologies that combines motion controller integration with image recognition in an opto-mechatronic system (Lin, Luo and Lin, 2015) and various frameworks that offer fundamental bases for future studies on what impacts market acceptance on AI robots as an emerging technology that can be applied to empirical experiments and analysis to include long-term approaches and practical tips for implementing and managing a variety of tasks (Go, Kang and Suh, 2020). In 3D printing, there is a multi-step correction algorithm based on model optimization and image correction by investigating the cause for colour distortion (Chen et al., 2012) and there are various points to the relevance of spatial organization and coordination between the robot and the humans who interact with it (Alač, Movellan and Tanaka, 2011). There is an environment that centered on using robotics as a social dimension and as a tourism intermediary i.e., social robot Karotz (Nieto et al., 2014). Some authors sketched briefly the basics of a role-based approach to socio-technical innovation, and including examples of why a role-based approach could be useful for observation and interaction in social robotics (Meister and Schulz-Schaeffer, 2016) while some authors on the other hand examined how robots co-construct Japan's history (Šabanović, 2014). In a real-world social robot model offers the social metaphors of personality, character, desires, and responsibilities that are interpreted and applied to promote the achievement of specific social goals (Duffy, 2004). There are helpful ways to develop an interdisciplinary and multi-theoretical approach to promote robotic architecture (Wiltshire et al., 2017) and a type of robot-mediated communication that continues in the absence of potentially biased signs of identity-and explain how this social robotics technology can be used to illuminate implicit bias in social cognition and inform new strategies for bias reduction (Skewes, Amodio and Seibt, 2019). There is a self-reference pairing of self-organizing processes as architectural basis for the autonomous collaborative systems as well (Sekiyama and Fukuda, 1999).

### 2.3 3D-printing & hybrid robot projects

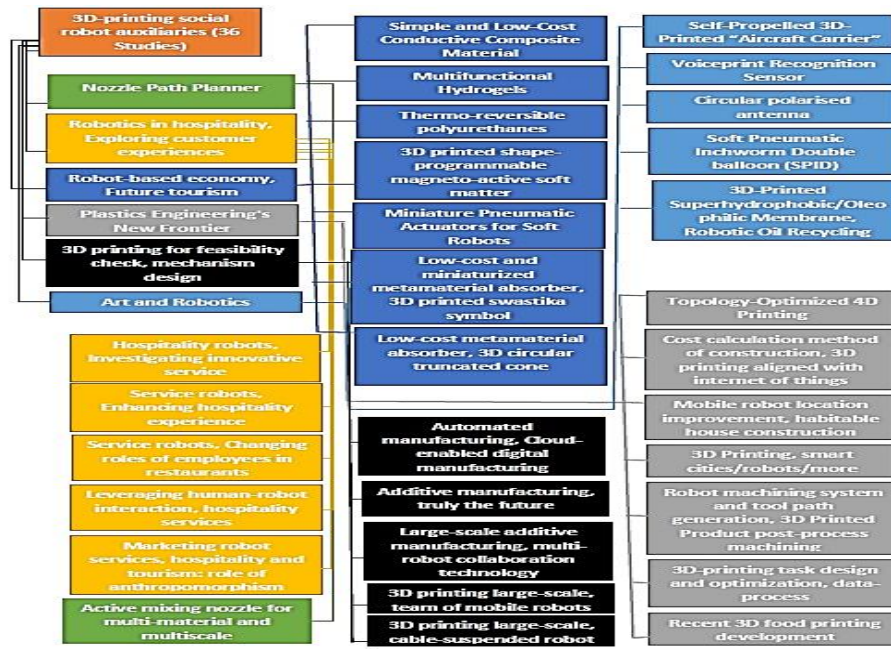


**Fig. 5.** Synopsis of the literature review for 3D-printing & hybrid robot projects from 6 studies.

3D manufacturing using stereolithographic projection assisted by magnetic field technique (Joyee and Pan, 2019) and effective optimization-based approach, producing stable, randomly defined motions for legged robots.

The relation between morphological features and the resulting motions (Megaro et al., 2015) i.e., the 3D printer, industrial robot, and computer vision combined to create a mobile prototype production line (Hu et al., 2016). A scale walking robot (Chavdarov, 2016), quadrupled robot (Ko, Yi and Jeong, 2017) and flexible or partially flexible robot bodies which are capable of being more stable and adaptable to human activity and safer than traditional or rigid robots (Bartlett et al., 2015).

#### 2.4 3D-printing social robot auxiliaries



**Fig. 6.** Synopsis of the literature review for 3D-printing social robot auxiliaries from 36 studies.

A computationally efficient heuristic search algorithm for finding fast routes and overheads in the printing process (Fok et al., 2019) combined with cloud systems and cloud-enabled databases which would allow the production of large quantities of virtual products (Huang, 2015). For the systematic and efficient customization of material formulation and different processing parameters using digital light processing-based 3D printing (Zhang et al., 2019), a new concept of micromotors carried by small millimeter-sized engines for long distance crossing, and a wide variety of applications (Kong et al., 2019) was developed. Topology optimization along with four-dimensional printing is an important digital method that can be used to achieve optimum internal architecture for efficient porous soft actuators output (Zolfagharian et al., 2019). Balloons provide anchorage into the colonic wall for a bio-inspired inchworm locomotion (Manfredi et al., 2019) and 3D printing process based on carbomer rheology limiter for quick ink writing of different useful hydrogels. In addition, this process unlocks new paths with its unparalleled versatility for the manufacturing of

bioprinting and engineered hydrogel products (Chen et al., 2019). The combination of 3D printing technology with shape memory apps enables smart devices with extremely complex 3D structures to be created, enabling an arbitrary transition between permanent and temporary 3D forms (Zhang et al., 2019). Not only does one-step manufacturing shorten the production cycle but it also narrows tool differences and enables large-scale production (Guo et al., 2020). The form organizing plan that give a coherent method to completely exploit the ability i.e., to evolve a broad scale of actuators that are soft and useful for bionics, soft robotics and curative supervision (Qi et al., 2020). The metamaterial absorber combined with 3D printing technology i.e., assisted by a swastika symbol to minimize footprint size (Kim et al., 2019) is also helpful and the same goes to truncated spherical cone structure as well (Yoon et al., 2018).

The growing use of 3D printing has opened the door to low cost goods produced by individual consumers (Winkless, 2015) which helps in creating the flexibility and low cost that allow for a fast turnaround (Romeo, 2019). It facilitates the development of a low cost, 3D patch antenna printing equipment (Jun et al., 2017) in that calculation of construction costs in terms of both the production property and goods on-site and offsite was also helpful (Yang et al., 2018), even the 'carbomorph' can be used to print electronic sensors capable of sensing mechanical flexing and ability changes (Leigh et al., 2012). The properties of food printing and food ingredient materials which can be used to design the 3D food matrix for developing a food production system (Yang, Zhang and Bhandari, 2017) with the combination of a single, multi-scale, 3D printing technique based on multi-material nozzle, combining electrohydrodynamic jet printing with active multi-material mixing nozzles (Lan, 2017) would be very helpful. Even the manufacturing theory (Subrin et al., 2018) and topics like gadgets that help you track missing objects, clever downside cities and soldiers mix together with their robots (Hong and Baker, 2014) will increase the demand for 3D printing as well. There are various examples like a robot machining tool to machine 3D printed objects like five degree-free serial robot arms were attached to the spindle frame (Shim et al., 2019).

In a large-scale 3D printing system, that consists of many collaborative robots (Shen, Pan and Qian, 2019), a rapid prototyping method, which can generate scaled prototypes for experimental validations from the early stages of robot creation (Cafolla et al., 2016) was very helpful. Optimization steps in the printing cycle (Qian et al., 2013) that uses lots of mobile robots (Zhang et al., 2018) which utilizes a 6 ° liberty wire draped robot for arranging, accompanied by polyurethane foam as the item matter and shaving foam as the hold-up matter (Barnett and Gosselin, 2015) was also helpful. Somehow it contributes to the management of hospitality and tourism (Tung and Au, 2018) and introducing ever broader front-of-house restaurant service automation systems that requires a cross-cultural study of employee positions in the context of robotic operation (Tuomi, Tussyadiah and Stienmetz, 2020). The effect of service robot features on client hospitality experience has been examined widely in literature from a relationship building perspective (Qiu et al., 2019) but there are various other factors that drive the development of service robots and applied a strategic perspective to the hotel industry regarding service innovation (Kuo, Chen and Tseng, 2017). By using social robots in hospitality, the facilities are conceptualized and empirically



evaluated through structural equation modelling and semi-structured manager interviews (de Kervenoael et al., 2020). In the last part, it helps in developing the tourism or hospitality consequences of robonomics i.e., the positive and negative impacts of robots on tourism and vice versa (Webster and Ivanov, 2019) which helps in fostering robot capabilities that influence anthropomorphism (Murphy, Gretzel and Pesonen, 2019). Finally, the importance of pioneering inventions i.e., 3D printers and their impact on society and culture to the field of robotics science (St-Onge, 2019) are indeed novel.

### 3 Conclusion

We have reached at the relevant insights by analyzing 61 studies in four different dimensions of taxonomy for humanoid robotics through the lens of 3D-printing. We analyzed all these four dimensions and divided them into 4 different spheres of studies aligned to the research problem i.e., to evaluate the role of available 3D-technologies for developing modern social robots in humanoid robotics. The first dimension, i.e., 3D-printing & humanoid robots, we find out that for building a person we need to follow specific measures which includes other researches like human robotic arm and Anthropomorphism. In the second dimension, i.e., 3D-printing & social robot models, we find out that there are four approaches to deal with social robot models with 3D-printing, first is toward social robotics, second is social robots – role theoretical perspective, third is social robotic intelligence and fourth is social robotics – modulation of social perception and bias. Within these four broad approaches we have defined various social robot models (Figure 4). In the third dimension, i.e., 3D-printing & hybrid robot projects, we have discussed six projects - 3d printed inch-worm inspired soft robot, 3d printed functionally graded soft robot, walking robot, enhancement of agility in small lot production environment, 3D printable robotic creatures and wall and ceiling climbing quadruped robot. In the fourth dimension, i.e., 3D-printing social robot auxiliaries, we find out that there are six approaches to deal with social robot auxiliaries with 3D-printing, first is nozzle path planner, second is robotics in hospitality – exploring customer experiences, robot - based economy: future tourism, Plastics Engineering's New Frontier, 3D printing for feasibility check - mechanism design and Art & Robotics. Within these six broad approaches we have defined various social robot auxiliaries (Figure 6). By combining all these dimensions together, we will be able to make our own complete 3D printed humanoid robot that follows the principles of social robotics. Future research will revolve around these definitions for the applied role of 3D technology in modern social robotics and to develop a low-cost prototype of 3D printed humanoid robot, which will be reported in another paper.

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